

NANO TOPPING

STANDARD OPERATING PROCEDURE

- 1) E2I Polyurethane based Primer application.
- 2) When the Primer is wet, within 20 - 25minutes apply Fibre Mesh.
- 3) First coat of Nano Topping
(Curing time – 1 to 2 hours).
- 4) Second coat of Nano Topping
(Curing time – 1 to 2 hours).
- 5) Third coat of Nano Topping
(Curing time – 1 to 2 hours).
- 6) Fourth coat of Nano Topping
(Curing time – 24 to 48 hours).
- 7) Sanding with 1200 number paper
(minor dust accumulation).
- 8) Cleaning, then PU Sealer application.
Two coats in the ratio of 100:25:300
(Curing time – 24 to 48 hours).
- 9) Matt finish PU sealer application in the
ratio of 100:25
(Curing time – 24 to 48 hours).

